

Product information

PLAKAL 860



Major use: Bookspine bonding,
headbanding, backlining.

Description: PLAKAL 860 is a protein adhesive with high viscosity which forms an hard elastic film after drying. It shows good adhesion on dry dispersion adhesive. Due to its cream colour it blends very well with the paper background. It shows good wetting properties.

PLAKAL 860 is used on book production lines with a heatable glue tank (e.g. Kolbus book production lines and Stahl/VBF book production lines, etc.).

PLAKAL 860 is a natural product and colour deviation is normal. The variation in colour has no effect on the quality of the adhesive.

Characteristics:
(undiluted adhesive)

Refractometer value: 63 %

Gelatinizing power: instantly, very strong ¹⁾

Gelation point: 45.0 °C ²⁾

Open time: medium

Instructions for use:

Temperature: 60° - 65 °C

The amount of adhesive per surface unit depends to a high degree on the machine type and the materials to be bonded.

1) This value was determined at 22°C and 40% relative humidity. It is subject to change through changing climatic conditions and changing concentrations of the solution.

2) The gelation or solidification point is defined as the temperature at which the protein adhesive gels (solidifies) under pre-defined conditions.

Preparation directions: PLAKAL 860 is molten in the heatable circulation tank at 60 - 65 °C. Please avoid temperatures above 70 °C.

When ready for use the solution should be consumed within 24 hours.

Dilution:

Addition of water (%)	0	3	6	9	12	15	18
Refractometer value (%)	62.8	60.9	59.0	57.1	55.3	53.4	51.5

Storage: Dry and cool.

Storage life: Storage life of at least 6 months if storage conditions are observed.

Delivery specifications: Appearance: white

Viscosity: 13700 mPas ± 1800 mPas³⁾

Solid content: 57.1 %

Form of delivery: Pileable 16 kg cartons containing 8 polythene wrapped portions of 2.0 kg each.

Disposal: As a rule PLAKAL 860 is biodegradable or degradable in biological sewage plants. In case of doubt, contact your wastewater management authorities.

Cleaning: Warm water. We recommend our separating and cleaning agent **PARTINOL**.

For further information please refer to our safety data sheet.

3) Viscosity measure with a Haake rotating viscosimeter at 60°C. As a rule the reading does not coincide with the reading from the viscosimeter on the machine.

The information in the present data sheet is based on current technical knowledge and experience and are without obligation. The aforesaid data and information do not release the worker from his duty of care, in particular his trial and test obligations.

As per 25. May 2010