

Product information

PLAKAL Covertack 547



Major use: Mechanical lamination and box covering work.
Machine made bookcase production.

Description: PLAKAL Covertack 547 is a protein adhesive with low viscosity. It has a long open time and good flatlaying properties.

PLAKAL Covertack 547 is designed for application on laminating and boxcovering machines (e.g. Emmeci, Perondi, Crathern, Tünkers, etc.), as well for use on medium speed bookcase machines (e.g. Hörauf, Kolbus, Stahl/VBF).

PLAKAL Covertack 547 is especially suited for corona pretreated PO foils, cellophaned and varnished materials.

Plakal Covertack 547 is a natural product and colour deviation is normal. The variation in colour has no effect on the quality of the adhesive.

Characteristics:
(undiluted adhesive)

Refractometer value: 60 %

Gelatinizing power: instantly, very strong ¹⁾

Gelation point: 35.0 °C ²⁾

Open time: long

Instructions for use:

Temperature: 45 - 65 °C

The amount of adhesive per surface unit depends to a high degree on the machine type and the materials to be bonded.

- 1) This value was determined at 22°C and 40% relative humidity. It is subject to change through changing climatic conditions and changing concentrations of the solution.
- 2) The gelation or solidification point is defined as the temperature at which the protein adhesive gels (solidifies) under pre-defined conditions.

Preparation directions: PLAKAL Covertack 547 is molten in the heated circulation tank at 45 - 65 °C.
Please avoid temperatures above 70 °C.

When ready for use the solution should be consumed within 24 hours.

Dilution:

Addition of water (%)	0	3	6	9	12	15	18
Refractometer value (%)	59.8	58.0	56.2	54.4	52.6	50.8	49.0

Storage: Dry and cool.

Storage life: Storage life of at least 4 months if storage conditions are observed.

Delivery specifications: Appearance: light brown
Viscosity: 1000 mPas ± 100 mPas³⁾
Solid content: 55.4 %

Form of delivery: Pileable 20 kg cartons containing 8 polythene bags of 2.5 kg each.

Disposal: As a rule PLAKAL Covertack 547 is biodegradable or degradable in biological sewage plants. In case of doubt, contact your wastewater management authorities.

Cleaning: Warm water. We recommend our separating and cleaning agent **PARTINOL**.

For further information please refer to our safety data sheet.

3) Viscosity measure with a Haake rotating viscosimeter at 60°C. As a rule the reading does not coincide with the reading from the viscosimeter on the machine.

The information in the present data sheet is based on current technical knowledge and experience and are without obligation. The aforesaid data and information do not release the worker from his duty of care, in particular his trial and test obligations.

As per 22. July 2010